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2 - 6 Alpha One

Generation II

Sterndrive

90-806534970 1096

Drive Shaft Housing

Specifications Torque

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Specifications NOTE:

Securely tighten all fasteners not listed below. DESCRIPTION

TORQUE lb. in. lb. ft.

N·m Top Cover Screws

17-23 23-31 U-joint

Retainer Nut 200 271

Oil Vent Screw 30-50

3.4-5.6

ALPHA ONE GENERATION II STERNDRIVE 2

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everything you need to
know when you want
to repair or service
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Service Manual
Application: Mercury
Mercruiser Service
Manual #14 (#-14,
Number 14) 1991,

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1992, 1993, 1994,
1995, 1996, 1997,
1998, 1999, 2000,
2001, 2002, 2003,
2004, 2005, 2006 &
2007 Alpha 1

Generations II (Gen 2,
Gen II, Gen Two)
Outdrive, Sterndrive
(Stern Drive) Unit. This
expert text service
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complete step by step
information on
maintenance, repair
and mechanic
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The Gen 1 drive is actually the first drive in the Alpha series and was standard equipment from 1983 until the release of the Gen 2 in 1990. The Gen 1 also replaces most of the pre-alpha drives from 1977 to 1983. There are actually 2 versions of

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the Gen1 - the R and the MR. This does not matter when purchasing a complete drive or lower unit.

Genuine Mercury & Mercruiser parts. Alpha Generation 1

Both the Alpha One "MR" and Alpha One Generation II are easy for owners to service with a few basic mechanical tools and a little effort. General maintenance includes

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servicing the propeller and shaft, changing the oil inside the unit and servicing the drive shaft. Servicing the Propeller Shaft

MerCruiser Alpha 1 Maintenance | Gone Outdoors | Your ...

1991-2001 MerCruiser
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Gen II. 1993-1997
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1993-1997 MerCruiser

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5.0L/5.7L 1993-1997
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Manual V8 454 & 502.
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D4.2L Diesel.
1998-2001 MerCruiser
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263 CID

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Bravo 1, 2 & 3
Sterndrives Bravo X 1,
2 & 3 Bravo XR &
Sportmaster
Quicksilver Sterndrives
Repair, Maintenance
and Service Kits Digital
Controls (DTS)

Alpha One Gen 1 & 2 Drives - Mercruiser parts

1991-2001 MerCruiser
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STERNDRIVES

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SERVICE REPAIR**

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**Covered in This Manual
Transom Assembly**

**Model Serial Number
MC Alpha One**

**Generation II
OD492742 and Above**

**MC ALPHA ONE
GENERATION II -**

**STANDARD ROTATION
Model Serial Number**

**1.47:1 0F680000 and
Above 1.50:1 0D46985**

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Transom Seal Repair
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Our Aftermarket
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Sterndrive alpha one generation 1 parts are all interchangeable with Mercruiser. The Sterndrive units are 100% OEM compatible to fit any Mercruiser® Drive series. We provide alpha one generation 1 lower units as well as upper units. We distribute gears, bearings, water pumps, seals, upper and lower cases, U-joints, yokes and shafts.

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MAINTENANCE

Serpentine Belt

Routing (Continued)

S/N 0L619084 and

Above 76503 76502

Alpha With Power

Steering Bravo With

Power Steering 76463

76445 Alpha Without

Power Steering Bravo

Without Power Steering

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MERCURY

MERCUISER MCM

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Alpha 1 Generation
Gen 2 Bellows transom
repair kit with heavy
duty sierra bearing and
adhesive. These are a
mid-grade of bellows!
The bearing in this set
is the heavy duty sierra
bearing.

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ecf8427e.
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